Model MX4E-6E

Mr. Steam Standard Features
- Stainless steel tank
- Industrial, large diameter, serviceable heating element
- Modular Plug and Play connections
- Electronic water-level control system
- Full-port drain valve
- Limited lifetime steam generator parts warranty

Safety Features
- Built-in, low-voltage 24-volt control
- ASME safety valve
- 60-minute electronic countdown shutdown with 75-minute limiting safety back-up

Locating and Installing the Steam Generator Unit
- Select a location as near as practical to the steam room, within 60 feet. Typical locations include: closet, heated attic or basement.
- Do not install steam bath generator inside the steam room.
- Do not install steam bath generator outdoors or wherever environmental conditions may affect the safety and/or performance of the generator.
- Do not install steam bath generator or plumbing lines in unheated attic or any locations where water could freeze.

Required Plumbing
- Steam Pipe (3/4" NPT)
- Drain (1" NPT)
- Steam Head (1/2" NPT)
- Water Supply (3/8" NPT)
- Safety Valve (3/4" NPT)

Electrical
All electrical wiring to be installed by a qualified licensed electrician in accordance with National Electrical Code and local electrical code.

Power Wiring
1. Check power voltage. Use 240V rated unit when supply matches rating of unit before installation.
2. Use minimum 90°C/300V rated insulated copper conductors only, type THHN or equal sized in accordance with National Electrical Code and local electrical code for the Amps in Ampere Chart. If allowed by code, NM cable may require a larger wire size than as listed on the chart.
3. Connect suitably sized equipment grounding wire to ground terminal provided.
4. Install a separate circuit breaker between supply and unit. Provide a power supply disconnect within sight of the steam generator or one that is capable of being locked in the open position.

AMPERE CHART

<table>
<thead>
<tr>
<th>MODEL NO</th>
<th>MAX ROOM VOL. CU. FT</th>
<th>KW</th>
<th>TOTAL REQUIRED AMPS FOR 1PH</th>
<th>TOTAL REQUIRED AMPS FOR 3PH</th>
<th>WIRE SIZE (AWG)</th>
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<tbody>
<tr>
<td>MX4E</td>
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<td>20</td>
<td>208 240</td>
<td>97 84</td>
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<td>24</td>
<td>208 240</td>
<td>116 100</td>
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<td>30</td>
<td>208 240</td>
<td>145 125</td>
<td>2/0</td>
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Notes:
- Do not install steam bath generator near flammable or corrosive materials or chemicals or in areas having a high concentration of chlorine.
- Install steam bath generator on a solid and level surface or securely mounted to a wall using the keyhole slots provided.
- Install steam bath generator in an upright position only.
- Provide a minimum of 18 inches on the left side and 21 inches at the top of the steam generator or as required for servicing.
- The minimum clearance from combustible surfaces is zero all around.

Technical Specifications

For illustrative purposes only. Important note: For safe and trouble free installation visit mrsteam.com or refer to the manual provided with the unit.

Required Equipment: iSteam3, AirTempo, iTempo, iTempoPlus Controls

Optional Equipment: iGenie, AudioWizard, ChromaSteam, HomeWizard, Recessed Light, MS Light, MS Wallseat, AutoFlush, Condensation Pan, AromaSteam